



History

2/

Years

Started Amritha Tool Crafts as a small tool shop with 5 conventional tooling machines intending to supply electrical and engineering industry with quality injection moulds

1998

Unit-1

Rapidly expanded

facility by establishing

operations and moved 2005

Got introduced to packaging industry delivering the first cap mould

Established Unit-2 dedicated for mould trials, fine tuning and spare part manufacturing

Acquired Prathiraj Metal Masters and upgraded it for manufacturing Mould Base and Blow moulds

2020

- -Established Unit-3 for Mould base manufacturing
- -Established Unit-4A for an upgraded mould testing facility
- -Established Unit-4 to increase mould making capacity
- -Dedicated Unit-2 for Spare parts manufacturing & BHT operations
- -Dedicated Prathiraj for Blow moulds







Our Unique Business Model

Smooth workflow by dedicating Units to specific activities

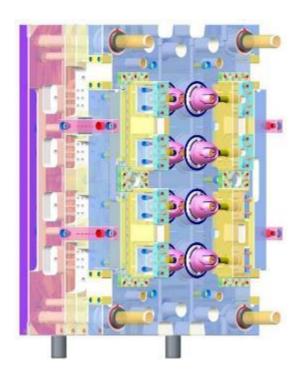


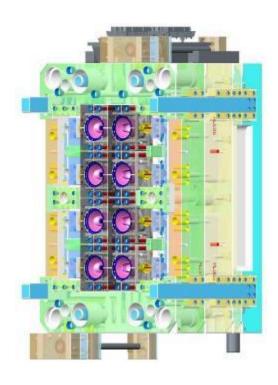
Advantages:

- Decentralised ownership
- Skill set concentration
- Better visibility
- Customer Supplier relationship between Units



Design Capabilities





- All moulds are designed completely in 3D
- Developed proprietary tool for BOM generation
- Designers focus on innovation and technical design

Design Software CREO 5

- √ Foundation
 - Basic & Surface modelling
- ✓ Expert Mold Base Extension
 - Module for Mold Base development
- √ Tool Design Option
 - Core Cavity extraction
- ✓ Plastic Advisor
 - Check flow pattern of the component
- ✓ Tool Kit
 - For Design Automation
- ✓ Auto-Cad
 - 2D Layout
- ✓ Wind chill PDM essentials



Machining Software

CNC Milling

- ✓ Autodesk Delcam 2014
- ✓ Autodesk Powermill 2022

CNC Turning

- ✓ Autodesk Feature Cam 2022
- ✓ ICAPS

CNC Wire Edm

- √ Fikus Visualcam 2019
- √ CadMacro Macro Wire 2022

CNC Laser 5 – Axis

- \checkmark Rhinoceros 5
- √ GF Laser Cam & Design

CMM

- ✓ Calypso (C) Carl Zeiss
- √ MiCAT MCOSMOS

ROBO CELL

√ WSM Work Center

Automated ROBO controller which transfers and controls the data from CMM to machines.



Floor Space & Machinery

Floor space: 30,000 SFT

Machinery from world renowned brands

For Machining:













For Moulding:







For Inspection:





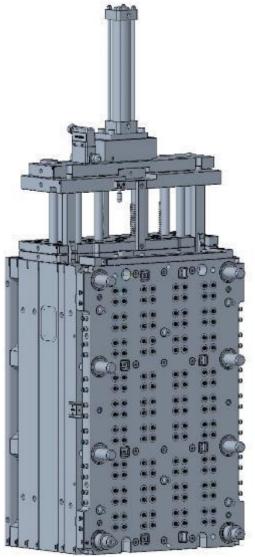




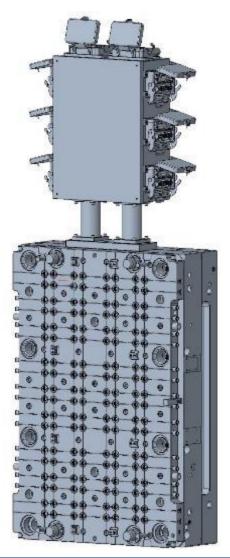
Mould Technologies



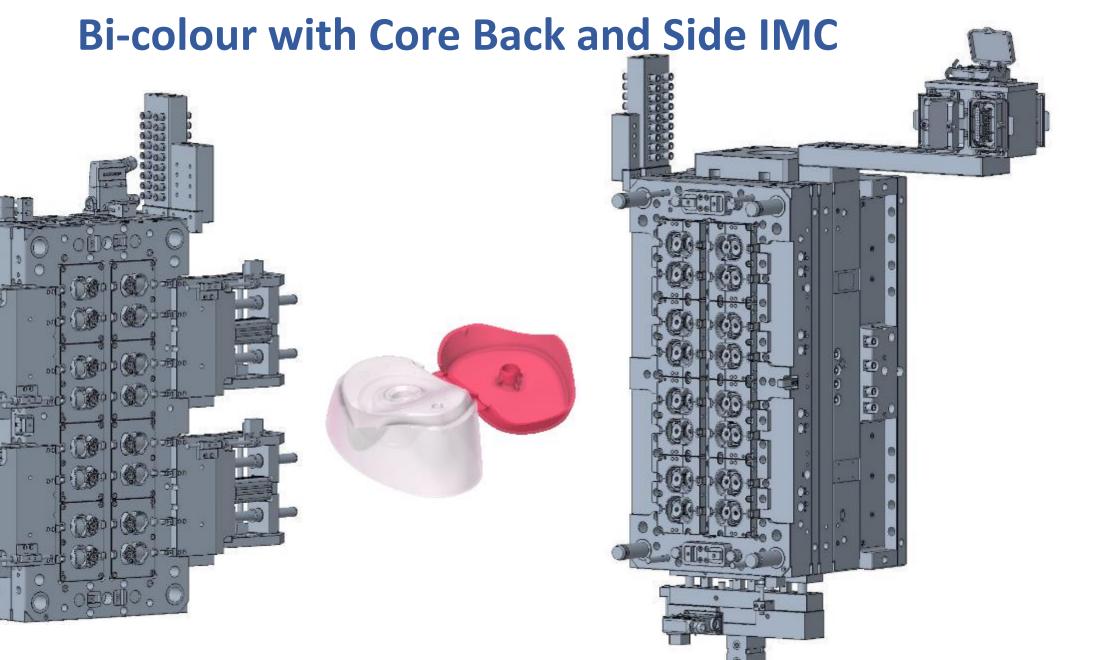
Unscrewing Mold - 144 Cavity Fez Cap





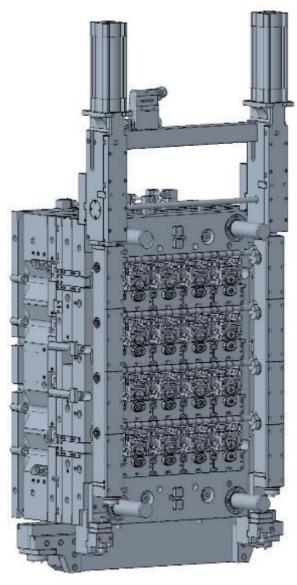




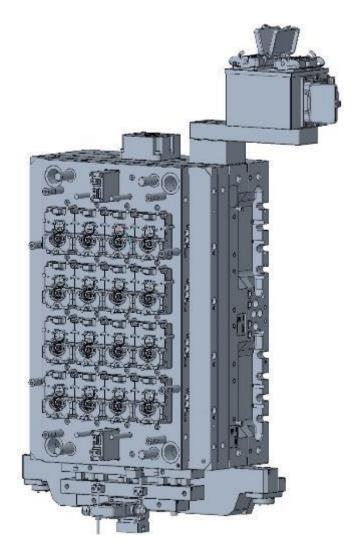




Bi-colour with Core Back, Synchronized Slider and Top-down IMC

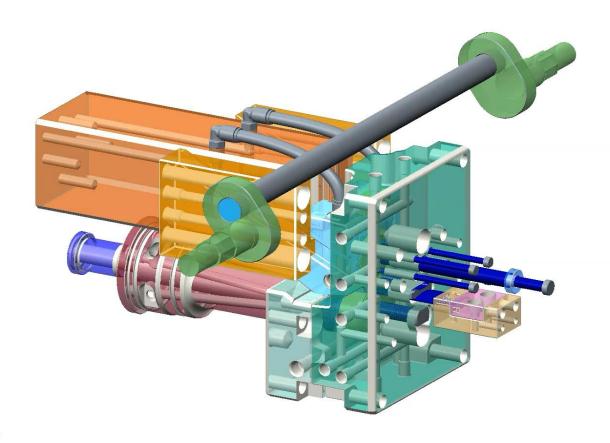








Synchronised Slider animation



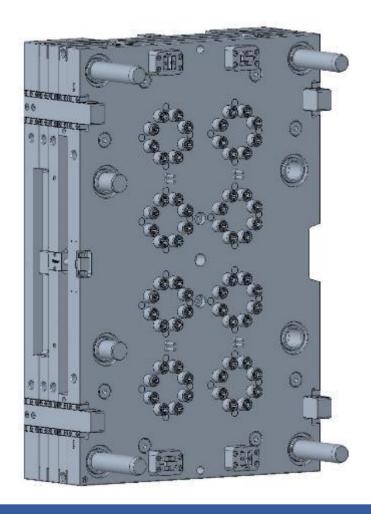
Explode State:E(+)



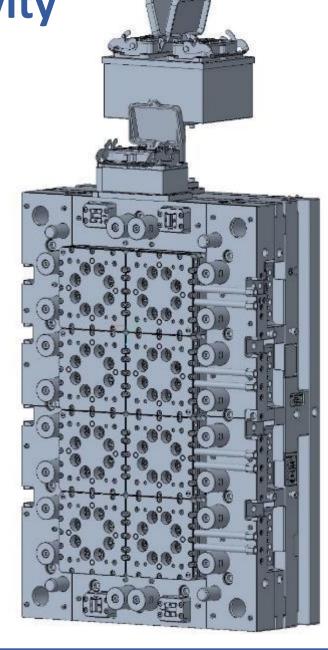
CRC with Unscrewing - 72 Cavity



Side Gated Plug - 64 Cavity

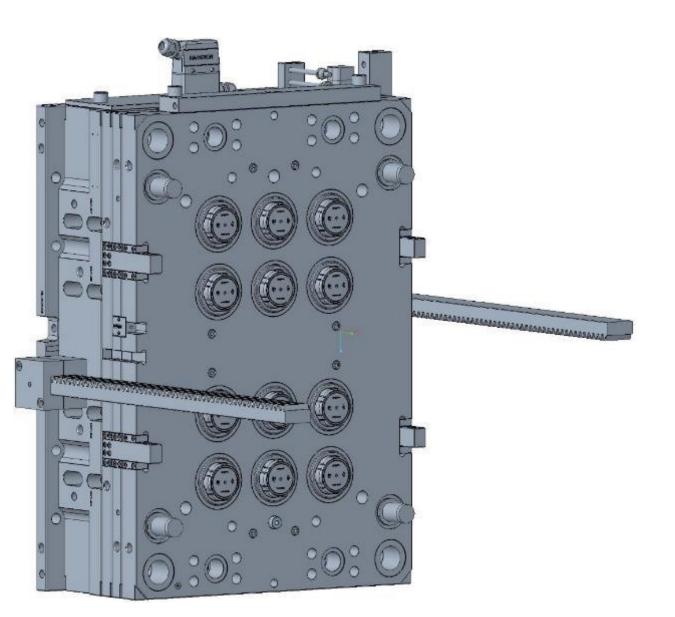


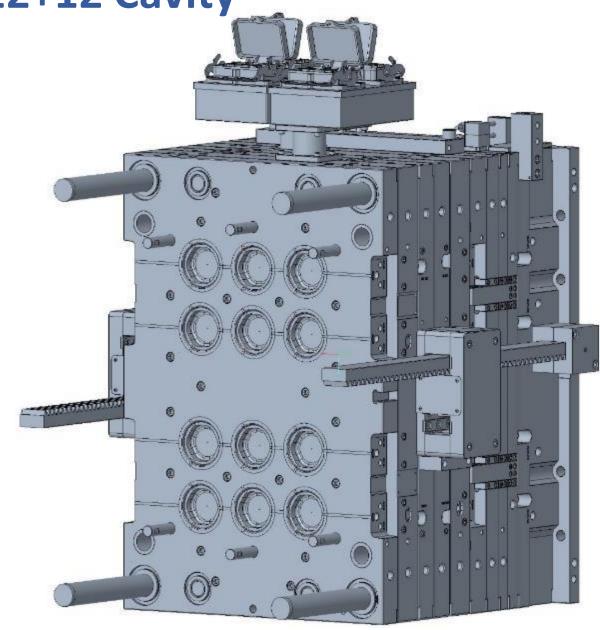






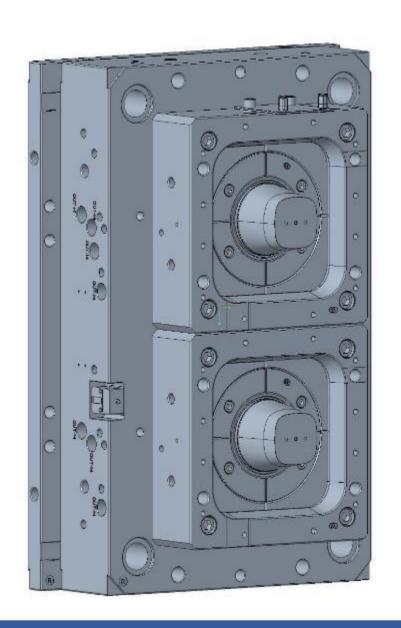
Stack Mould - 12+12 Cavity

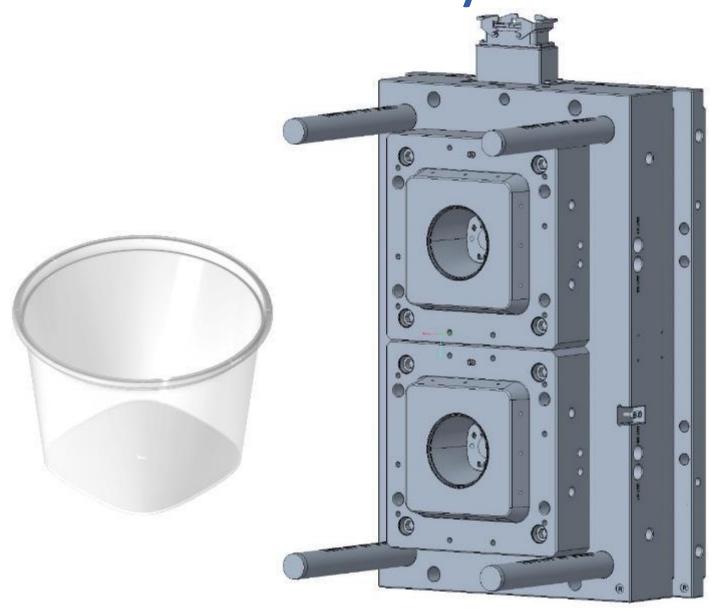






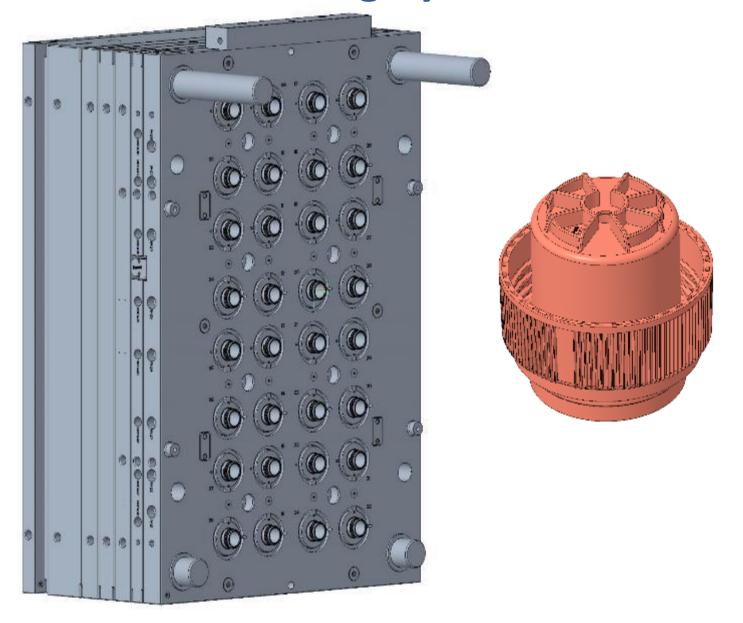
Thin Walled Container - 2 Cavity

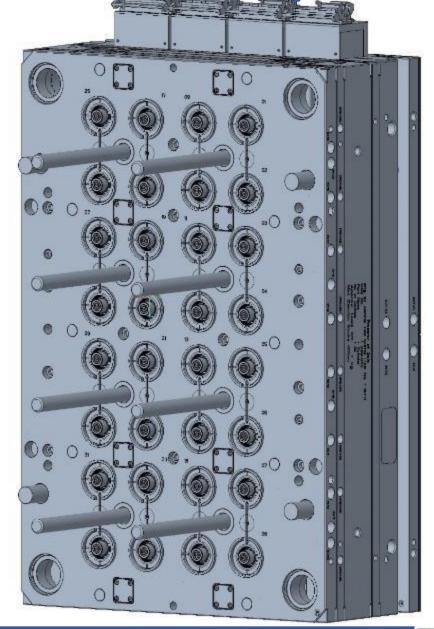






Unscrewing by Archimedean Screw - 32 Cavity







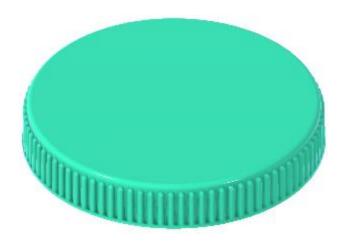
Components we made Moulds - FMCG And Pharma



Friction Fit Components











Pain Balm Jars







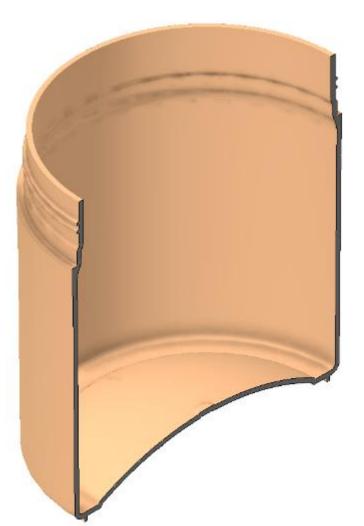






Jars with Undercuts









Inhalers











Scoops



Disc Tops







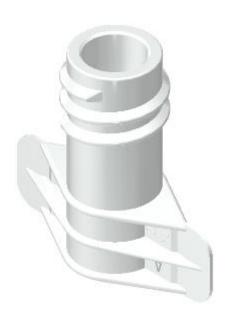
Large Flip Top in Stack Mould





Spouts, Shoulders & Caps



















CRC Caps



















Unscrewing Caps









Flip Tops with TE









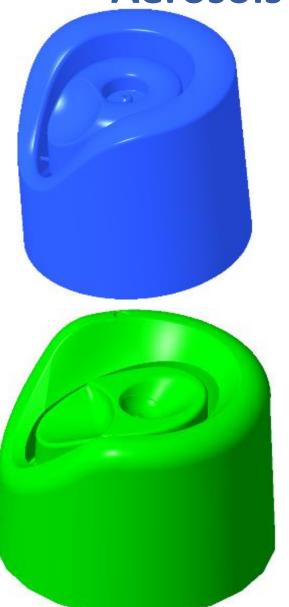


Bi-Injection Caps





Aerosols









Pump Parts







Measuring Cup and Dispensing Spout for Laundry

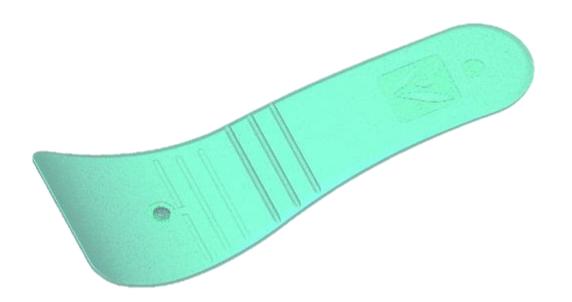




Push Pull



Spatula





Toilet Freshner





Pens







Some Brands We Worked For













Some of Our Esteemed Customers





COLGATE-PALMOLIVE COMPANY

























































Video





"Rush to Glory" in a record period of 9 days



RB - Completion of Project "Ophelia" in a record period of 11 days





Unilever – Tooth Brush Innovation Project Grand Slam for South Asia

- Pilot mold in 2 weeks
- Commercial mold in 9 weeks





GSK - Bi-colour SENSODYNE tooth brush delivered in a very challenging time line

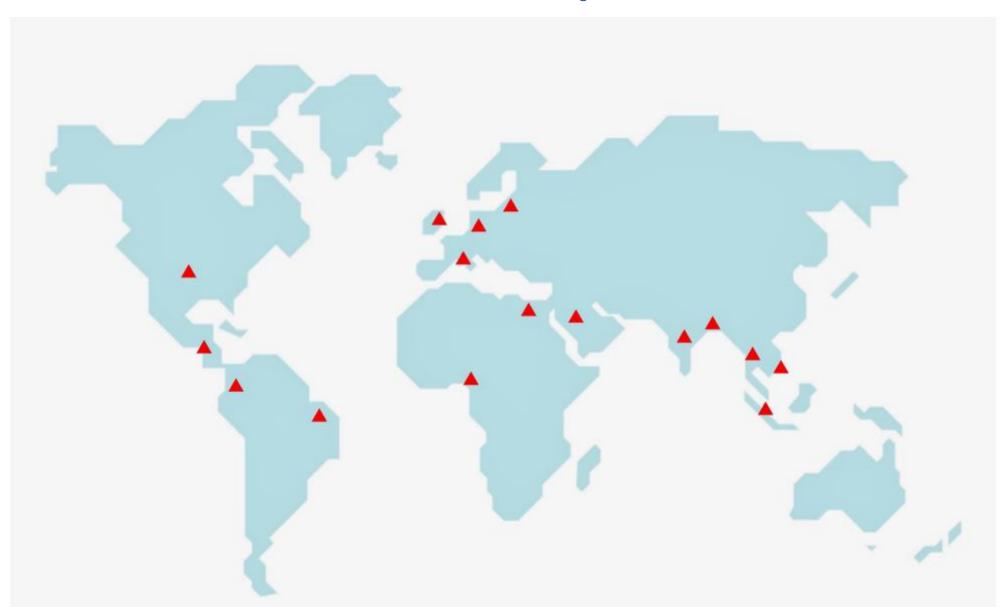




GSK - Successfully launched Project GRACE 4 months in advance



Global Footprint







THANK YOU

